

This listing of claims will replace all prior versions.  
and listings, of claims in the application:

**Listing of Claims:**

1 (currently amended). A method of producing a workpiece forming at least one bearing eye, which is divided in the region of the bearing eye along an intended fracture point by a fracture separation, the bearing eye being coated with an anti-friction coating after assembly of the parts of the workpieces obtained through the fracture separation, characterized in that the bearing eye is processed for a precise fit after assembly of the parts obtained through the fracture separation of the workpiece, but before the anti-friction coating is applied to the processed bearing eye surface in a thickness corresponding to the final dimensions, the anti-friction coating is galvanically deposited in a galvanic bath onto the bearing eye surface in a thickness corresponding to the final dimensions, and before the galvanic deposition of the anti-friction coating, the fracture gap between the parts of the workpiece is sealed in relation to the galvanic bath.

2 and 3 (canceled).

4 (currently amended). The method according to Claim 3 1, characterized in that the fracture gap is filled with water, to which additives are added if necessary to slow the diffusion speed.

5 (currently amended). The method according to Claim 3 1, characterized in that the fracture gap is sealed using a wax.

6 (original). The method according to Claim 5, characterized in that the wax is dissolved in a solvent having low viscosity and low surface tension.

7 (original). The method according to Claim 6, characterized in that the wax is heated to seal the fracture gap.

8 (currently amended). The method according to Claim 3 1, characterized in that a stretchable film made of plastic is inserted between the parts of the workpiece to seal the fracture gap.